

BHP BILLITON LTD
Form 6-K
July 27, 2007

UNITED STATES
SECURITIES AND EXCHANGE COMMISSION
Washington, D.C. 20549

Form 6-K

REPORT OF FOREIGN PRIVATE ISSUER
PURSUANT TO RULE 13a-16 OR 15d-16
UNDER THE SECURITIES EXCHANGE ACT OF 1934

July 24, 2007

BHP BILLITON LIMITED

(ABN 49 004 028 077)

(Exact name of Registrant as specified in its charter)

VICTORIA, AUSTRALIA

(Jurisdiction of incorporation or organisation)

180 LONSDALE STREET, MELBOURNE, VICTORIA

3000 AUSTRALIA

(Address of principal executive offices)

BHP BILLITON PLC

(REG. NO. 3196209)

(Exact name of Registrant as specified in its charter)

ENGLAND AND WALES

(Jurisdiction of incorporation or organisation)

NEATHOUSE PLACE, VICTORIA, LONDON,

UNITED KINGDOM

(Address of principal executive offices)

Indicate by check mark whether the registrant files or will file annual reports under cover of Form 20-F or Form 40-F: Form 20-F Form 40-F

Indicate by check mark if the registrant is submitting the Form 6-K in paper as permitted by Regulation S-T Rule 101(b)(1): []

Indicate by check mark if the registrant is submitting the Form 6-K in paper as permitted by Regulation S-T Rule 101(b)(7): []

Indicate by check mark whether the registrant by furnishing the information contained in this Form is also thereby furnishing the information to the Commission pursuant to Rule 12g3-2(b) under the Securities Exchange Act of 1934: [] Yes [x] No

If "Yes" is marked, indicate below the file number assigned to the registrant in connection with Rule 12g3-2(b): n/a

24 July 2007
Number 23/07

**BHP BILLITON PRODUCTION REPORT
FOR THE YEAR ENDED 30 JUNE 2007**

BHP Billiton today released its production report for the year ended 30 June 2007. Throughout this report, unless otherwise stated, production volumes refer to BHP Billiton share and exclude suspended and sold operations.

- Annual production records achieved for natural gas, alumina, aluminium, copper, nickel, iron ore, manganese ore, and metallurgical coal; all underpinned by strong demand.
- Increased annual production achieved for energy coal, diamonds and manganese alloy.
- Petroleum production in line with prior year despite no new major project start-ups.
- Record annual production achieved at North West Shelf, Worsley, Western Australia Iron Ore, GEMCO, Queensland Coal, Hunter Valley Coal and Illawarra Coal Bed Methane (all Australia), Mad Dog (USA), Zamzama (Pakistan), Alumar (Brazil), Paranam (Suriname), Hillside, Bayside and Samancor (all South Africa), Mozal (Mozambique), Escondida (Chile) and Cerrejon Coal (Colombia)
- Quarterly production records achieved for the Alumar, Yabulu (Australia), Queensland Coal, Cerrejon Coal, New Mexico Coal (USA) and Illawarra Coal Bed Methane operations and for natural gas from Bass Strait (Australia).
- Third party infrastructure constraints on the east coast of Australia will continue to adversely impact our coal operations in the near term.

| JUNE | JUNE | JUNE YTD 07 | JUN Q07 | JUN Q07 |
|------|------|----------------|---------|---------|
| | | | | |

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| | 2007 | 2007 | vs | vs | vs |
|--|--------|--------|----------------|---------|------------|
| PETROLEUM | YTD | QTR | JUNE YTD 06 | JUN Q06 | MAR Q07 |
| Crude Oil, Condensate and Natural Gas Liquids ('000 bbl) (a) | 56,723 | 14,461 | 0% | -1% | 9% |
| Natural Gas (bcf) (a) | 355.69 | 95.23 | 1% | -2% | 10% |
| Total Petroleum Products (million boe) (a) | 116.00 | 30.47 | 0% | -1% | 10% |

Total Petroleum Production -

Total production was in line with the year ended June 2006 and higher than the March 2007 quarter. Natural field decline has been offset by improved facility performance and successful development drilling. There were no major project start-ups in the period. Higher seasonal gas demand in Australia also supported the improved result.

Crude Oil, Condensate and Natural Gas Liquids -

Production was higher than the March 2007 quarter due to improved operational uptime and successful development drilling which offset natural field decline. Stronger seasonal gas demand also increased condensate production.

Natural Gas -

Record quarterly performance from Bass Strait led to a 10 per cent increase versus the March 2007 quarter production.

| | JUNE | JUNE | JUNE YTD | JUN Q07 | JUN Q07 |
|-----------------------------|-------|-------|----------------|---------|------------|
| | 2007 | 2007 | vs | vs | vs |
| ALUMINIUM | YTD | QTR | JUNE YTD 06 | JUN Q06 | MAR Q07 |
| Alumina ('000 tonnes) | 4,460 | 1,144 | 7% | 7% | 5% |
| Aluminium ('000 tonnes) (b) | 1,340 | 334 | 2% | 0% | 1% |

Alumina -

Production and sales for the year ended June 2007 were all time records. Record annual output was achieved at all operations due to the continuing ramp up of the Worsley expansion and strong performance at Paranam and Alumar. Worsley exceeded its expanded nameplate capacity in the June 2007 quarter.

Aluminium

- A sixth consecutive annual production record was achieved. Successful implementation of ongoing efficiency initiatives resulted in record or near record performance at all operations.

| | JUNE | JUNE | JUNE YTD | JUN Q07 | JUN Q07 |
|--|---------|--------|----------|---------|---------|
| | 2007 | 2007 | vs | vs | vs |
| BASE METALS | YTD | QTR | JUNE YTD | JUN Q06 | MAR |
| | | | 06 | | Q07 |
| Copper ('000 tonnes) (c) | 1,250.1 | 342.1 | 7% | 17% | -4% |
| Silver ('000 ounces) (c) | 36,565 | 11,625 | -20% | 23% | 5% |
| Lead (tonnes) | 210,814 | 62,409 | -21% | 12% | -1% |
| Zinc (tonnes) | 118,695 | 39,148 | 9% | 42% | 9% |
| Uranium Oxide Concentrate (Uranium) (tonnes) | 3,486 | 988 | -11% | 14% | 12% |

Copper

- An annual production record was set with the continued ramp up of the Escondida Sulphide Leach Project and Spence (both Chile). This was accomplished despite the impact of the industrial action at Escondida in August 2006. In aggregate, these two projects contributed 134,950 tonnes during the year. Partially offsetting this was lower output from Olympic Dam due to maintenance activities and reduced ore hoisting and grades.

June 2007 quarterly production was higher than the June 2006 quarter reflecting the continued ramp up of the recently expanded capacity.

As of 30 June 2006 the company had 274,280 tonnes of copper sales which were subject to a finalisation adjustment. The finalisation adjustment and provisional pricing impact as at 30 June 2007 will increase

earnings^(d) by US\$108 million for the financial year. For the year ended 30 June 2007 the Group had 346,610 tonnes of copper sales that were provisionally priced at a weighted average price of US\$7,152 per tonne. The final price of these sales will be determined in the 2008 financial year.

Silver -

Record silver production at Escondida reduced the effect of the rehabilitation of ground support at Cannington (Australia). Production has recovered following the successful completion of the rehabilitation project in the March 2007 quarter.

Lead -

Improved performance following the completion of the Cannington rehabilitation project was offset by declining grade.

Zinc

- Production was higher than all comparative periods due to improved grade and increased proportion of zinc contained ore processed at Antamina (Peru).

Uranium -

Variability of ore sources, lower grade, and ongoing maintenance activities at Olympic Dam impacted output for the year ended June 2007. Third party products were purchased from the spot market to meet contractual requirements. This will decrease earnings^(d) by US\$81 million for the financial year.

The higher production in the current period compared to the June 2006 and March 2007 quarters reflects increased grade and recoveries.

| | JUNE | JUNE | JUNE YTD | JUN Q07 | JUN Q07 |
|--|-------|------|----------|---------|---------|
| | 2007 | 2007 | vs | vs | vs |
| DIAMONDS & SPECIALTY PRODUCTS | YTD | QTR | JUNE YTD | JUN Q06 | MAR |
| | | | 06 | | Q07 |
| Diamonds ('000 carats) | 3,224 | 911 | 26% | 56% | 2% |

Diamonds -

Production increased versus the year and quarter ended June 2006 due to processing of higher grade ore containing lower value diamonds.

| | JUNE | JUNE | JUNE YTD | JUN Q07 | JUN Q07 |
|----------------------------------|-------|------|----------|---------|---------|
| | 2007 | 2007 | vs | vs | vs |
| STAINLESS STEEL MATERIALS | YTD | QTR | JUNE YTD | JUN Q06 | MAR |
| | | | 06 | | Q07 |
| Nickel ('000 tonnes) | 186.3 | 47.7 | 7% | 15% | 4% |

Nickel

- Record annual production was driven by strong performances at all operations. All operations achieved near record production and sales.

| | JUNE | JUNE | JUNE YTD | JUN Q07 | JUN Q07 |
|----------------------------|--------|--------|----------|---------|---------|
| | 2007 | 2007 | vs | vs | vs |
| IRON ORE | YTD | QTR | JUNE YTD | JUN Q06 | MAR |
| | | | 06 | | Q07 |
| Iron ore ('000 tonnes) (e) | 98,197 | 25,746 | 8% | 6% | 13% |

Iron Ore -

Records were set for annual production and sales volumes reflecting increased output from the expanded Western Australia Iron Ore operations.

Production was higher than the March 2007 quarter due to resumption of normal production levels following cyclone activities at Western Australia Iron Ore and planned maintenance at Samarco (Brazil) in the previous quarter.

| | JUNE | JUNE | JUNE YTD | JUN Q07 | JUN Q07 |
|-------------------------------|-------|-------|----------|---------|---------|
| | 2007 | 2007 | vs | vs | vs |
| MANGANESE | YTD | QTR | JUNE YTD | JUN Q06 | MAR |
| | | | 06 | | Q07 |
| Manganese Ore ('000 tonnes) | 6,009 | 1,519 | 14% | 9% | 5% |
| Manganese Alloy ('000 tonnes) | 662 | 164 | 17% | 7% | -7% |

Manganese Ore -

Higher production compared to all prior periods was driven by stronger customer demand.

Manganese Alloy -

Production was higher than the year and quarter ended June 2006 due to optimisation of the product mix and improved facility availability and utilisation.

The current quarter's output was impacted by planned furnace maintenance at TEMCO (Australia).

| | JUNE | JUNE | JUNE YTD | JUN Q07 | JUN Q07 |
|----------------------------------|--------|--------|----------|---------|---------|
| | 2007 | 2007 | vs | vs | vs |
| METALLURGICAL COAL | YTD | QTR | JUNE YTD | JUN Q06 | MAR |
| | | | 06 | | Q07 |
| Metallurgical Coal ('000 tonnes) | 38,429 | 11,132 | 8% | 21% | 23% |

Metallurgical Coal -

Strong annual and quarterly performance across the Queensland Coal portfolio followed a light plant shutdown schedule. Records were achieved at Goonyella and Saraji. The ramp up of Poitrel continued (all Australia).

Our Hay Point Coal terminal (Australia) attained record annual and quarterly throughput, partially mitigating the impact of port constraints at third party facilities. These constraints at third party facilities are expected to continue in the near term.

| | JUNE | JUNE | JUNE YTD | JUN Q07 | JUN Q07 |
|--------------------|------|------|----------|---------|---------|
| | 2007 | 2007 | vs | vs | vs |
| ENERGY COAL | YTD | QTR | JUNE YTD | JUN Q06 | MAR |
| | | | 06 | | Q07 |

| | | | | | |
|---------------------------|--------|--------|----|----|----|
| Energy Coal ('000 tonnes) | 87,025 | 22,283 | 1% | 2% | 6% |
|---------------------------|--------|--------|----|----|----|

Energy Coal -

Production was in line with the year ended June 2006. Increased output from improvement initiatives was offset by extreme weather conditions at Hunter Valley Coal.

Production for the June 2007 quarter was higher than the March 2007 quarter due to the impact of a planned longwall move at San Juan (USA) in the previous quarter.

Third party infrastructure constraints on the east coast of Australia will continue to impact Hunter Valley Coal's export sales.

Production in South Africa will be lower in 2008 financial year due to the divestment of Koornfontein and potential divestment of Optimum and reduced output from the Douglas underground mine as it approaches shut down in the middle of the 2008 calendar year.

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(a) Excluding Green Canyon 18 and 60 fields (sold effective from 16 January 2006), Moranbah Coal Bed Methane (sold September 2006 quarter) and Typhoon / Boris (sold December 2006 quarter).

(b) Excluding Valesul which was sold effective from 1 July 2006.

(c) Excluding Tintaya which was sold effective from 1 June 2006.

(d) Earnings before interest and tax.

(e) Excluding Goldsworthy operations which were suspended mid calendar year 2006.

| BHP BILLITON PRODUCTION SUMMARY - CONTINUING OPERATIONS | | | QUARTER ENDED | | | YEAR ENDED | | % CHANGE | | | |
|---|-------------|--|---------------|--------|--------|------------|--------|----------|-------------|---------|---------|
| | | | JUNE | MAR | JUNE | JUNE | JUNE | JUNE | JUNE | JUN | JUN |
| | | | 2006 | 2007 | 2007 | 2007 | 2006 | 2006 | vs | vs | vs |
| | | | 2006 | 2007 | 2007 | 2007 | 2006 | 2006 | JUNE YTD 06 | JUN Q06 | MAR Q07 |
| PETROLEUM | | | | | | | | | | | |
| | ('000 bbl) | | 11,551 | 10,671 | 11,443 | | 45,167 | 45,390 | 0% | -1% | 7% |

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| | | | | | | | | | | | |
|--|---------------|--------|--------|--------|--|---------|---------|--|------|-----|-----|
| Crude oil & condensate (a) | | | | | | | | | | | |
| Natural gas (b) | (bcf) | 96.73 | 86.67 | 95.23 | | 355.69 | 352.84 | | 1% | -2% | 10% |
| Natural gas liquid | ('000 bbl) | 3,063 | 2,626 | 3,018 | | 11,556 | 11,428 | | 1% | -1% | 15% |
| Total Petroleum Products (b) | (million boe) | 30.74 | 27.68 | 30.47 | | 116.00 | 115.62 | | 0% | -1% | 10% |
| ALUMINIUM | | | | | | | | | | | |
| Alumina | ('000 tonnes) | 1,072 | 1,085 | 1,144 | | 4,460 | 4,187 | | 7% | 7% | 5% |
| Aluminium (c) | ('000 tonnes) | 333 | 331 | 334 | | 1,340 | 1,319 | | 2% | 0% | 1% |
| BASE METALS | | | | | | | | | | | |
| Copper (d) | ('000 tonnes) | 292.6 | 357.6 | 342.1 | | 1,250.1 | 1,168.5 | | 7% | 17% | -4% |
| Lead | (tonnes) | 55,507 | 62,974 | 62,409 | | 210,814 | 266,321 | | -21% | 12% | -1% |
| Zinc | (tonnes) | 27,564 | 35,760 | 39,148 | | 118,695 | 109,058 | | 9% | 42% | 9% |
| Gold (d) | (ounces) | 51,203 | 43,904 | 52,443 | | 176,071 | 187,384 | | -6% | 2% | 19% |
| Silver (d) | ('000 ounces) | 9,474 | 11,025 | 11,625 | | 36,565 | 45,884 | | -20% | 23% | 5% |
| Uranium oxide concentrate | (tonnes) | 865 | 883 | 988 | | 3,486 | 3,936 | | -11% | 14% | 12% |
| Molybdenum | (tonnes) | 538 | 288 | 493 | | 2,268 | 2,515 | | -10% | -8% | 71% |
| DIAMONDS AND SPECIALTY PRODUCTS | | | | | | | | | | | |
| Diamonds | ('000 carats) | 583 | 889 | 911 | | 3,224 | 2,561 | | 26% | 56% | 2% |
| STAINLESS STEEL MATERIALS | | | | | | | | | | | |
| Nickel | ('000 tonnes) | 41.6 | 45.8 | 47.7 | | 186.3 | 174.9 | | 7% | 15% | 4% |
| IRON ORE | | | | | | | | | | | |
| Iron ore (e) | ('000 tonnes) | 24,307 | 22,884 | 25,746 | | 98,197 | 90,831 | | 8% | 6% | 13% |
| MANGANESE | | | | | | | | | | | |
| Manganese ore | | 1,389 | 1,452 | 1,519 | | 6,009 | 5,280 | | 14% | 9% | 5% |

| | | | | | | | | | | |
|---|---|--------|--------|--------|--------|--------|-----|-----|-----|--|
| | ('000 tonnes) | | | | | | | | | |
| Manganese alloy | ('000 tonnes) | 153 | 176 | 164 | 662 | 568 | 17% | 7% | -7% | |
| METALLURGICAL COAL | | | | | | | | | | |
| Metallurgical coal | ('000 tonnes) | 9,224 | 9,084 | 11,132 | 38,429 | 35,643 | 8% | 21% | 23% | |
| ENERGY COAL | | | | | | | | | | |
| Energy coal | ('000 tonnes) | 21,787 | 20,930 | 22,283 | 87,025 | 85,756 | 1% | 2% | 6% | |
| (a) | Excluding Green Canyon 18 and 60 fields and Typhoon / Boris. Green Canyon 18 and 60 fields was disposed with effect from 16 January 2006. | | | | | | | | | |
| | The sale of Typhoon / Boris was completed in the December 2006 quarter. | | | | | | | | | |
| (b) | Excluding Green Canyon 18 and 60 fields, Moranbah Coal Bed Methane and Typhoon/ Boris. The sale of Moranbah Coal Bed Methane was | | | | | | | | | |
| | completed in the September 2006 quarter. | | | | | | | | | |
| (c) | Excluding Valesul which was disposed with effect from 1 July 2006. | | | | | | | | | |
| (d) | Excluding Tintaya which was disposed with effect from 1 June 2006. | | | | | | | | | |
| (e) | Excluding Goldsworthy operations which were suspended mid calendar year 2006. | | | | | | | | | |
| Throughout this report figures in italics indicate that this figure has been adjusted since it was previously reported. | | | | | | | | | | |

| BHP BILLITON ATTRIBUTABLE PRODUCTION | | | | QUARTER ENDED | | | | | YEAR ENDED | |
|---|--|--|--|----------------------|-------------|-------------|-------------|-------------|-------------------|-------------|
| | | | | JUNE | SEPT | DEC | MAR | JUNE | JUNE | JUNE |
| BHP Billiton | | | | 2006 | 2006 | 2006 | 2007 | 2007 | 2007 | 2006 |
| Interest | | | | 2006 | 2006 | 2006 | 2007 | 2007 | 2007 | 2006 |
| PETROLEUM | | | | | | | | | | |
| Production | | | | | | | | | | |
| | | | | 11,551 | 12,091 | 10,963 | 10,671 | 11,443 | 55,934 | 54,992 |

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| | | | | | | | | | | |
|--|--------------------------|---------------|-------|-------|-------|-------|-------|--|--------|--------|
| | Crude oil & condensate | ('000 bbl) | | | | | | | | |
| | Natural gas | (bcf) | 98.59 | 91.83 | 83.09 | 86.67 | 95.23 | | 462.31 | 464.60 |
| | NGL (a) | ('000 bbl) | 3,063 | 3,132 | 2,746 | 2,626 | 3,018 | | 11,522 | 11,428 |
| | Total Petroleum Products | (million boe) | 31.04 | 30.52 | 27.52 | 27.68 | 30.47 | | 116.19 | 117.36 |
| ALUMINIUM | | | | | | | | | | |
| ALUMINA | | | | | | | | | | |
| Production ('000 tonnes) | | | | | | | | | | |
| | Worsley | 86% | 694 | 704 | 776 | 708 | 768 | | 2,956 | 2,763 |
| | Suriname | 45% | 247 | 253 | 241 | 241 | 243 | | 978 | 921 |
| | Alumar | 36% | 131 | 121 | 136 | 136 | 133 | | 526 | 503 |
| | Total | | 1,072 | 1,078 | 1,153 | 1,085 | 1,144 | | 4,460 | 4,187 |
| ALUMINIUM | | | | | | | | | | |
| Production ('000 tonnes) | | | | | | | | | | |
| | Hillside | 100% | 177 | 177 | 176 | 174 | 177 | | 704 | 700 |
| | Bayside | 100% | 46 | 49 | 50 | 48 | 47 | | 194 | 179 |
| | Alumar | 46.3% | 44 | 44 | 45 | 44 | 44 | | 177 | 178 |
| | Valesul (b) | 45.5% | 11 | - | - | - | - | | - | 43 |
| | Mozal | 47% | 66 | 67 | 67 | 65 | 66 | | 265 | 262 |
| | Total | | 344 | 337 | 338 | 331 | 334 | | 1,340 | 1,362 |
| BASE METALS (c) | | | | | | | | | | |
| COPPER | | | | | | | | | | |
| Payable metal in concentrate ('000 tonnes) | | | | | | | | | | |
| | Escondida | 57.5% | 165.2 | 129.7 | 160.6 | 178.1 | 170.5 | | 638.9 | 671.0 |
| | Antamina | 33.8% | 29.1 | 29.0 | 34.1 | 24.2 | 26.4 | | 113.7 | 124.2 |
| | Tintaya (d) | 100% | 12.9 | - | - | - | - | | - | 64.5 |
| | Total | | 207.2 | 158.7 | 194.7 | 202.3 | 196.9 | | 752.6 | 859.7 |
| Cathode ('000 tonnes) | | | | | | | | | | |
| | Escondida | 57.5% | 11.7 | 17.5 | 32.7 | 38.2 | 37.7 | | 126.1 | 66.7 |
| | Cerro Colorado | 100% | 30.0 | 30.0 | 27.4 | 28.1 | 20.3 | | 105.8 | 94.1 |
| | Spence (e) | 100% | - | - | 4 | 33.5 | 37.7 | | 75.5 | - |
| | Tintaya (d) | 100% | 6.1 | - | - | - | - | | - | 34.8 |

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| | | | | | | | | | | |
|--|----------------------------|-------|--------|--------|--------|--------|--------|--|---------|---------|
| | Pinto Valley | 100% | 2.0 | 1.9 | 1.9 | 1.9 | 1.9 | | 7.6 | 8.2 |
| | Olympic Dam | 100% | 54.6 | 41.6 | 39.7 | 53.6 | 47.6 | | 182.5 | 204.3 |
| | Total | | 104.4 | 91.0 | 106.0 | 155.3 | 145.2 | | 497.5 | 408.1 |
| | | | | | | | | | | |
| | | | | | | | | | | |
| LEAD | | | | | | | | | | |
| Payable metal in concentrate (tonnes) | | | | | | | | | | |
| | Cannington | 100% | 55,507 | 48,977 | 36,454 | 62,974 | 62,409 | | 210,814 | 266,321 |
| | Total | | 55,507 | 48,977 | 36,454 | 62,974 | 62,409 | | 210,814 | 266,321 |
| | | | | | | | | | | |
| | | | | | | | | | | |
| ZINC | | | | | | | | | | |
| Payable metal in concentrate (tonnes) | | | | | | | | | | |
| | Cannington | 100% | 14,926 | 10,426 | 8,806 | 15,095 | 11,355 | | 45,682 | 68,779 |
| | Antamina | 33.8% | 12,638 | 13,585 | 10,970 | 20,665 | 27,793 | | 73,013 | 40,279 |
| | Total | | 27,564 | 24,011 | 19,776 | 35,760 | 39,148 | | 118,695 | 109,058 |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | Refer footnotes on page 4. | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| BASE METALS (continued) | | | | | | | | | | |
| GOLD | | | | | | | | | | |
| Payable metal in concentrate (ounces) | | | | | | | | | | |
| | Escondida | 57.5% | 23,567 | 17,049 | 22,365 | 21,243 | 23,754 | | 84,411 | 79,838 |
| | Tintaya (d) | 100% | 4,958 | - | - | - | - | | - | 29,238 |
| | Olympic Dam (refined gold) | 100% | 27,636 | 24,111 | 16,199 | 22,661 | 28,689 | | 91,660 | 107,546 |
| | Total | | 56,161 | 41,160 | 38,564 | 43,904 | 52,443 | | 176,071 | 216,622 |
| | | | | | | | | | | |
| | | | | | | | | | | |
| SILVER | | | | | | | | | | |
| Payable metal in concentrate ('000 ounces) | | | | | | | | | | |
| | Escondida | 57.5% | 925 | 724 | 880 | 920 | 990 | | 3,514 | 3,379 |
| | Antamina | 33.8% | 808 | 713 | 736 | 749 | 934 | | 3,132 | 3,174 |
| | Tintaya (d) | 100% | 119 | - | - | - | - | | - | 592 |
| | | | | | | | | | | |

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|--|--|-------|-------|-------|-------|--------|--------|--|--------|--------|
| | Cannington | 100% | 7,503 | 5,714 | 4,805 | 9,160 | 9,426 | | 29,105 | 38,447 |
| | Olympic Dam (refined silver) | 100% | 238 | 198 | 145 | 196 | 275 | | 814 | 884 |
| | Total | | 9,593 | 7,349 | 6,566 | 11,025 | 11,625 | | 36,565 | 46,476 |
| URANIUM OXIDE CONCENTRATE | | | | | | | | | | |
| Payable metal in concentrate (tonnes) | | | | | | | | | | |
| | Olympic Dam | 100% | 865 | 793 | 822 | 883 | 988 | | 3,486 | 3,936 |
| | Total | | 865 | 793 | 822 | 883 | 988 | | 3,486 | 3,936 |
| MOLYBDENUM | | | | | | | | | | |
| Payable metal in concentrate (tonnes) | | | | | | | | | | |
| | Antamina | 33.8% | 538 | 719 | 768 | 288 | 493 | | 2,268 | 2,515 |
| | Total | | 538 | 719 | 768 | 288 | 493 | | 2,268 | 2,515 |
| DIAMONDS AND SPECIALTY PRODUCTS | | | | | | | | | | |
| DIAMONDS | | | | | | | | | | |
| Production ('000 carats) | | | | | | | | | | |
| | Ekati™ | 80% | 583 | 487 | 937 | 889 | 911 | | 3,224 | 2,561 |
| FERTILISER | | | | | | | | | | |
| Production ('000 tonnes) | | | | | | | | | | |
| | Southern Cross Fertiliser Operations (f) | 100% | 141.3 | 84.3 | - | - | - | | 84.3 | 861.3 |
| STAINLESS STEEL MATERIALS | | | | | | | | | | |
| NICKEL | | | | | | | | | | |
| Production ('000 tonnes) | | | | | | | | | | |
| | CMSA | 99.8% | 12.8 | 12.7 | 12.8 | 12.8 | 12.7 | | 51.0 | 51.5 |
| | Yabulu | 100% | 4.3 | 7.3 | 7.5 | 8.0 | 9.3 | | 32.1 | 23.3 |
| | Nickel West | 100% | 24.5 | 24.5 | 28.0 | 25.0 | 25.7 | | 103.2 | 100.1 |
| | Total | | 41.6 | 44.5 | 48.3 | 45.8 | 47.7 | | 186.3 | 174.9 |

| | | | | | | | | | | |
|-----------------------------------|----------------------------|-----|--------|--------|--------|--------|--------|--|--------|--------|
| | | | | | | | | | | |
| | Refer footnotes on page 4. | | | | | | | | | |
| | | | | | | | | | | |
| IRON ORE | | | | | | | | | | |
| IRON ORE (g) | | | | | | | | | | |
| Production ('000 tonnes) | | | | | | | | | | |
| | Mt Newman Joint Venture | 85% | 6,490 | 7,394 | 7,536 | 6,711 | 7,665 | | 29,306 | 24,774 |
| | Goldsworthy Joint Venture | 85% | 1,808 | 806 | 84 | 142 | 195 | | 1,227 | 6,241 |
| | Area C Joint Venture | 85% | 5,401 | 4,821 | 5,334 | 4,853 | 5,078 | | 20,086 | 17,988 |
| | Yandi Joint Venture | 85% | 8,854 | 8,504 | 9,106 | 8,277 | 9,661 | | 35,548 | 34,196 |
| | Jimblebar | 85% | 1,607 | 1,490 | 1,449 | 1,177 | 1,341 | | 5,457 | 6,370 |
| | Samarco | 50% | 1,955 | 1,988 | 1,945 | 1,866 | 2,001 | | 7,800 | 7,503 |
| | Total | | 26,115 | 25,003 | 25,454 | 23,026 | 25,941 | | 99,424 | 97,072 |
| MANGANESE | | | | | | | | | | |
| MANGANESE ORES | | | | | | | | | | |
| Saleable production ('000 tonnes) | | | | | | | | | | |
| | South Africa (h) | 60% | 673 | 644 | 663 | 632 | 631 | | 2,570 | 2,300 |
| | Australia (h) | 60% | 716 | 865 | 866 | 820 | 888 | | 3,439 | 2,980 |
| | Total | | 1,389 | 1,509 | 1,529 | 1,452 | 1,519 | | 6,009 | 5,280 |
| MANGANESE ALLOYS | | | | | | | | | | |
| Saleable production ('000 tonnes) | | | | | | | | | | |
| | South Africa (h) | 60% | 109 | 91 | 105 | 112 | 115 | | 423 | 350 |
| | Australia (h) | 60% | 44 | 60 | 66 | 64 | 49 | | 239 | 218 |
| | Total | | 153 | 151 | 171 | 176 | 164 | | 662 | 568 |
| METALLURGICAL COAL | | | | | | | | | | |
| METALLURGICAL COAL (i) | | | | | | | | | | |
| Production ('000 tonnes) | | | | | | | | | | |
| | BMA | 50% | 6,474 | 6,657 | 6,106 | 6,478 | 7,442 | | 26,683 | 25,580 |

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| | | | | | | | | | | |
|---|--|------|---------------|--------|--------|--------|--------|------------|--------|--------|
| | BHP Mitsui Coal (j) | 80% | 850 | 873 | 873 | 1,067 | 2,047 | | 4,860 | 3,049 |
| | Illawarra | 100% | 1,900 | 1,717 | 1,987 | 1,539 | 1,643 | | 6,886 | 7,014 |
| | Total | | 9,224 | 9,247 | 8,966 | 9,084 | 11,132 | | 38,429 | 35,643 |
| ENERGY COAL | | | | | | | | | | |
| Production ('000 tonnes) | | | | | | | | | | |
| | South Africa | 100% | 12,854 | 13,151 | 13,032 | 12,863 | 12,596 | | 51,642 | 51,948 |
| | USA | 100% | 3,891 | 3,467 | 3,871 | 3,106 | 4,636 | | 15,080 | 15,346 |
| | Australia | 100% | 2,636 | 2,766 | 2,790 | 2,731 | 2,610 | | 10,897 | 9,146 |
| | Colombia | 33% | 2,406 | 2,398 | 2,337 | 2,230 | 2,441 | | 9,406 | 9,316 |
| | Total | | 21,787 | 21,782 | 22,030 | 20,930 | 22,283 | | 87,025 | 85,756 |
| (a) | LPG and Ethane are now reported as Natural Gas Liquid (NGL), consistent with petroleum industry practice. Product-specific conversions will be made and NGL will be reported in barrels of oil equivalent (boe). | | | | | | | | | |
| (b) | BHP Billiton completed the sale of Valesul on 1 July 2006. | | | | | | | | | |
| (c) | Metal production is reported on the basis of payable metal. | | | | | | | | | |
| (d) | BHP Billiton sold Tintaya effective from 1 June 2006. | | | | | | | | | |
| (e) | Spence operations were commissioned during the December 2006 quarter. | | | | | | | | | |
| (f) | BHP Billiton completed the sale of Southern Cross Fertiliser operations on 1 August 2006. | | | | | | | | | |
| (g) | Iron ore production is reported on a wet tonnes basis. | | | | | | | | | |
| (h) | Shown on 100% basis. BHP Billiton interest in saleable production is 60%. | | | | | | | | | |
| (i) | Metallurgical coal production is reported on the basis of saleable product. Production figures include some thermal coal. | | | | | | | | | |
| (j) | Shown on 100% basis. BHP Billiton interest in saleable production is 80%. | | | | | | | | | |
| PRODUCTION AND SHIPMENT REPORT | | | | | | | | | | |
| | | | QUARTER ENDED | | | | | YEAR ENDED | | |
| | | | JUNE | SEPT | DEC | MAR | JUNE | | JUNE | JUNE |
| | | | 2006 | 2006 | 2006 | 2007 | 2007 | | 2007 | 2006 |
| PETROLEUM | | | | | | | | | | |
| BHP Billiton attributable production unless otherwise stated. | | | | | | | | | | |
| CRUDE OIL & CONDENSATE ('000 barrels) | | | | | | | | | | |
| | Bass Strait | | 3,964 | 3,847 | 3,311 | 3,144 | 3,929 | | 14,231 | 14,682 |
| | Minerva | | 20 | 23 | 21 | 24 | 19 | | 87 | 98 |
| | | | 1,091 | 1,350 | 1,410 | 1,365 | 1,207 | | 5,332 | 5,129 |

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| | | | | | | | | | | |
|----------------------------------|-----------------------------------|--|--------|--------|--------|--------|--------|--|--------|--------|
| | North West Shelf - condensate | | | | | | | | | |
| | North West Shelf - Wanaea/Cossack | | 1,111 | 1,634 | 1,325 | 1,167 | 1,308 | | 5,434 | 3,990 |
| | Griffin | | 296 | 323 | 312 | 174 | 221 | | 1,030 | 1,280 |
| | Pakistan | | 60 | 61 | 62 | 65 | 60 | | 248 | 222 |
| | Typhoon/Boris (a) | | - | - | - | - | - | | - | 329 |
| | Mad Dog | | 698 | 528 | 549 | 613 | 925 | | 2,615 | 2,291 |
| | Other Americas (b) | | 68 | 78 | 81 | 62 | 59 | | 280 | 420 |
| | Angostura | | 1,191 | 1,174 | 618 | 899 | 974 | | 3,665 | 4,287 |
| | Liverpool Bay | | 1,199 | 931 | 1,280 | 874 | 847 | | 3,932 | 4,798 |
| | Bruce/Keith | | 182 | 178 | 202 | 179 | 165 | | 724 | 901 |
| | Ohanet | | 426 | 357 | 472 | 425 | 369 | | 1,623 | 1,651 |
| | ROD | | 1,245 | 1,607 | 1,320 | 1,680 | 1,360 | | 5,967 | 5,795 |
| | Total | | 11,551 | 12,091 | 10,963 | 10,671 | 11,443 | | 55,934 | 54,992 |
| NATURAL GAS (billion cubic feet) | | | | | | | | | | |
| | Bass Strait | | 34.43 | 33.54 | 20.53 | 22.73 | 37.70 | | 114.50 | 109.74 |
| | Minerva | | 6.36 | 7.73 | 6.90 | 8.06 | 6.46 | | 29.15 | 30.58 |
| | North West Shelf - Domestic | | 4.63 | 3.54 | 3.89 | 4.86 | 4.54 | | 16.83 | 15.96 |
| | North West Shelf - LNG | | 22.70 | 21.68 | 23.59 | 22.24 | 21.15 | | 88.66 | 88.20 |
| | Griffin | | 0.19 | 0.49 | 0.45 | 0.19 | 0.25 | | 1.38 | 1.28 |
| | Moranbah Coal Bed Methane (c) | | 1.86 | 1.12 | - | - | - | | 1.12 | 6.99 |
| | Illawarra Coal Bed Methane | | 1.35 | 1.50 | 0.95 | 1.58 | 1.76 | | 5.79 | 5.57 |
| | Pakistan | | 9.02 | 9.14 | 9.34 | 10.11 | 8.80 | | 37.39 | 33.26 |
| | Typhoon/Boris (a) | | - | - | - | - | - | | - | 0.47 |
| | Mad Dog | | 0.25 | 0.17 | 0.16 | 0.14 | 0.22 | | 0.69 | 0.56 |
| | Other Americas (b) | | 2.34 | 2.55 | 2.27 | 1.58 | 1.64 | | 8.04 | 7.01 |
| | Bruce/Keith | | 5.40 | 4.21 | 5.42 | 5.05 | 3.88 | | 18.56 | 24.01 |
| | Liverpool Bay | | 10.06 | 6.16 | 9.59 | 10.13 | 8.83 | | 34.71 | 36.81 |
| | Total | | 98.59 | 91.83 | 83.09 | 86.67 | 95.23 | | 462.31 | 464.60 |
| NGL ('000 barrels) (d) | | | | | | | | | | |
| | Bass Strait | | 2,254 | 2,224 | 1,726 | 1,643 | 2,163 | | 7,756 | 7,740 |
| | North West Shelf | | 349 | 444 | 441 | 435 | 369 | | 1,689 | 1,684 |

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| | | | | | | | | | | |
|---|--|--|-------|-------|-------|-------|-------|--|--------|--------|
| | Bruce/Keith | | 59 | 145 | 143 | 151 | 124 | | 563 | 488 |
| | Ohanet | | 401 | 319 | 436 | 397 | 362 | | 1,514 | 1,516 |
| | Total | | 3,063 | 3,132 | 2,746 | 2,626 | 3,018 | | 11,522 | 11,428 |
| TOTAL PETROLEUM PRODUCTS | | | 31.04 | 30.52 | 27.52 | 27.68 | 30.47 | | 116.19 | 117.36 |
| (million barrels of oil equivalent) (e) | | | | | | | | | | |
| (a) | BHP Billiton sold its interests in Typhoon / Boris, including the Little Burn field with effect from 1 July 2006. The sale was completed | | | | | | | | | |
| | on 6 October 2006. | | | | | | | | | |
| (b) | BHP Billiton sold its interests in the Green Canyon 18 and 60 fields with effect from 16 January 2006. | | | | | | | | | |
| (c) | BHP Billiton completed the sale of its interest in Moranbah Coal Bed Methane in September 2006 quarter. | | | | | | | | | |
| (d) | LPG and Ethane are now reported as Natural Gas Liquid (NGL), consistent with petroleum industry practice. Product-specific | | | | | | | | | |
| | conversions will be made and NGL will be reported in barrels of oil equivalent (boe). | | | | | | | | | |
| (e) | Total barrels of oil equivalent (boe) conversions are based on 6000scf of natural gas equals 1 boe. | | | | | | | | | |

| PRODUCTION AND SHIPMENT REPORT | | | | | | | | | | |
|---|--------------------|---------------|-------|-------|-------|-------|------------|-------|-------|--|
| | | QUARTER ENDED | | | | | YEAR ENDED | | | |
| | | JUNE | SEPT | DEC | MAR | JUNE | JUNE | JUNE | JUNE | |
| | | 2006 | 2006 | 2006 | 2007 | 2007 | 2007 | 2007 | 2006 | |
| ALUMINIUM | | | | | | | | | | |
| BHP Billiton attributable production and sales unless otherwise stated. | | | | | | | | | | |
| ('000 tonnes) | | | | | | | | | | |
| ALUMINA | | | | | | | | | | |
| | Production | | | | | | | | | |
| | Worsley, Australia | 694 | 704 | 776 | 708 | 768 | | 2,956 | 2,763 | |
| | Paranam, Suriname | 247 | 253 | 241 | 241 | 243 | | 978 | 921 | |
| | Alumar, Brazil | 131 | 121 | 136 | 136 | 133 | | 526 | 503 | |
| | Total | 1,072 | 1,078 | 1,153 | 1,085 | 1,144 | | 4,460 | 4,187 | |
| | Sales | | | | | | | | | |

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| | | | | | | | | | | | |
|---|------------------------|---|---------------|-------|-------|-------|-------|--|------------|-------|--|
| | Worsley, Australia | | 672 | 666 | 820 | 659 | 794 | | 2,939 | 2,675 | |
| | Paranam, Suriname | | 244 | 236 | 243 | 225 | 253 | | 957 | 909 | |
| | Alumar, Brazil | | 147 | 108 | 137 | 120 | 164 | | 529 | 505 | |
| | Total (a) | | 1,063 | 1,010 | 1,200 | 1,004 | 1,211 | | 4,425 | 4,089 | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| ALUMINIUM | | | | | | | | | | | |
| | Production | | | | | | | | | | |
| | Hillside, South Africa | | 177 | 177 | 176 | 174 | 177 | | 704 | 700 | |
| | Bayside, South Africa | | 46 | 49 | 50 | 48 | 47 | | 194 | 179 | |
| | Alumar, Brazil | | 44 | 44 | 45 | 44 | 44 | | 177 | 178 | |
| | Valesul, Brazil (b) | | 11 | - | - | - | - | | - | 43 | |
| | Mozal, Mozambique | | 66 | 67 | 67 | 65 | 66 | | 265 | 262 | |
| | Total | | 344 | 337 | 338 | 331 | 334 | | 1,340 | 1,362 | |
| | | | | | | | | | | | |
| | Sales | | | | | | | | | | |
| | Hillside, South Africa | | 186 | 170 | 173 | 162 | 188 | | 693 | 691 | |
| | Bayside, South Africa | | 48 | 44 | 47 | 46 | 57 | | 194 | 165 | |
| | Alumar, Brazil | | 44 | 44 | 42 | 38 | 47 | | 171 | 178 | |
| | Valesul, Brazil (b) | | 11 | - | - | - | - | | - | 44 | |
| | Mozal, Mozambique | | 68 | 60 | 66 | 64 | 70 | | 260 | 259 | |
| | Total | | 357 | 318 | 328 | 310 | 362 | | 1,318 | 1,337 | |
| | Tolling Agreement (a) | | 38 | 24 | 20 | 33 | 32 | | 109 | 105 | |
| | | | 395 | 342 | 348 | 343 | 394 | | 1,427 | 1,442 | |
| | | | | | | | | | | | |
| | (a) | Equity Alumina is converted into Aluminium under a third party tolling agreement. These tonnages are allocated to equity sales. | | | | | | | | | |
| | (b) | BHP Billiton completed the sale of Valesul with effect 1 July 2006. | | | | | | | | | |
| PRODUCTION AND SHIPMENT REPORT | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | QUARTER ENDED | | | | | | YEAR ENDED | | |
| | | | JUNE | SEPT | DEC | MAR | JUNE | | JUNE | JUNE | |
| | | | 2006 | 2006 | 2006 | 2007 | 2007 | | 2007 | 2006 | |
| BASE METALS | | | | | | | | | | | |
| BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated. | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |

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| <u>Escondida, Chile</u> | | | | | | | | | |
|--------------------------|----------------------------|---------------|--------|--------|--------|--------|--------|---------|---------|
| | Material mined (100%) | ('000 tonnes) | 94,429 | 59,601 | 93,770 | 85,654 | 88,409 | 327,434 | 368,284 |
| | Sulphide ore milled (100%) | ('000 tonnes) | 21,473 | 18,257 | 22,585 | 23,450 | 23,064 | 87,356 | 87,732 |
| | Average copper grade | (%) | 1.63% | 1.55% | 1.55% | 1.62% | 1.58% | 1.58% | 1.61% |
| | Production ex Mill (100%) | ('000 tonnes) | 295.9 | 234.0 | 289.4 | 319.1 | 306.0 | 1,148.5 | 1,207.1 |
| | Production | | | | | | | | |
| | Payable copper | ('000 tonnes) | 165.2 | 129.7 | 160.6 | 178.1 | 170.5 | 638.9 | 671.0 |
| | Payable gold concentrate | (fine ounces) | 23,567 | 17,049 | 22,365 | 21,243 | 23,754 | 84,411 | 79,838 |
| | Copper cathode (EW) | ('000 tonnes) | 11.7 | 17.5 | 32.7 | 38.2 | 37.7 | 126.1 | 66.7 |
| | Payable silver concentrate | ('000 ounces) | 925 | 724 | 880 | 920 | 990 | 3,514 | 3,379 |
| | Sales | | | | | | | | |
| | Payable copper | ('000 tonnes) | 158.6 | 133.8 | 167.9 | 149.4 | 199.0 | 650.1 | 673.1 |
| | Payable gold concentrate | (fine ounces) | 22,627 | 17,778 | 23,089 | 17,966 | 27,623 | 86,456 | 80,225 |
| | Copper cathode (EW) | ('000 tonnes) | 11.5 | 14.2 | 27.3 | 36.0 | 43.0 | 120.5 | 66.9 |
| | Payable silver concentrate | ('000 ounces) | 891 | 752 | 909 | 785 | 1,153 | 3,599 | 3,388 |
| <u>Tintaya, Peru (a)</u> | | | | | | | | | |
| | Material mined | ('000 tonnes) | 11,539 | - | - | - | - | - | 61,834 |
| | Sulphide Ore milled | ('000 tonnes) | 1,123 | - | - | - | - | - | 5,926 |
| | Average copper grade | (%) | 1.33% | - | - | - | - | - | 1.29% |
| | Production | | | | | | | | |
| | Payable copper | ('000 tonnes) | 12.9 | - | - | - | - | - | 64.5 |
| | | | 4,958 | - | - | - | - | - | 29,238 |

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| | | | | | | | | | | |
|--|---|---------------|--------|--------|--------|--------|--------|---|--------|--------|
| | Payable gold concentrate | (fine ounces) | | | | | | | | |
| | Copper cathode (EW) | ('000 tonnes) | 6.1 | - | - | - | - | - | - | 34.8 |
| | Payable silver concentrate | ('000 ounces) | 119 | - | - | - | - | - | - | 592 |
| | Sales | | | | | | | | | |
| | Payable copper | ('000 tonnes) | 12.0 | - | - | - | - | - | - | 63.5 |
| | Payable gold concentrate | (fine ounces) | 5,079 | - | - | - | - | - | - | 28,254 |
| | Copper cathode (EW) | ('000 tonnes) | 7.1 | - | - | - | - | - | - | 35.5 |
| | Payable silver concentrate | ('000 ounces) | 109 | - | - | - | - | - | - | 604 |
| | (a) BHP Billiton sold Tintaya with effect from 1 June 2006. | | | | | | | | | |
| | <u>Cerro Colorado, Chile</u> | | | | | | | | | |
| | Material mined | ('000 tonnes) | 18,258 | 16,334 | 18,858 | 15,429 | 13,984 | | 64,605 | 69,987 |
| | Ore milled | ('000 tonnes) | 4,490 | 4,508 | 4,578 | 4,398 | 4,365 | | 17,849 | 16,448 |
| | Average copper grade | (%) | 0.83% | 0.80% | 0.81% | 0.90% | 0.79% | | 0.82% | 0.87% |
| | Production | | | | | | | | | |
| | Copper cathode (EW) | ('000 tonnes) | 30.0 | 30.0 | 27.4 | 28.1 | 20.3 | | 105.8 | 94.1 |
| | Sales | | | | | | | | | |
| | Copper cathode (EW) | ('000 tonnes) | 34.5 | 27.9 | 28.3 | 27.9 | 24.1 | | 108.2 | 93.6 |
| | <u>Spence, Chile (a)</u> | | | | | | | | | |
| | Material mined | ('000 tonnes) | - | - | 20,329 | 19,684 | 20,275 | | 60,288 | - |
| | Ore milled | ('000 tonnes) | - | - | 3,510 | 4,282 | 3,718 | | 11,510 | - |
| | Average copper grade | (%) | - | - | 1.76% | 2.00% | 1.80% | | 1.86% | - |
| | Production | | | | | | | | | |

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| | | | | | | | | | |
|------------------------------|---|---------------|--------|--------|--------|--------|--------|---------|---------|
| | Copper cathode (EW) | ('000 tonnes) | - | - | 4.3 | 33.5 | 37.7 | 75.5 | - |
| | | | | | | | | | |
| | Sales | | | | | | | | |
| | Copper cathode (EW) | ('000 tonnes) | - | - | 1.3 | 28.0 | 40.4 | 69.7 | - |
| | | | | | | | | | |
| (a) | Spence operations were commissioned during the December 2006 quarter. | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| <u>Antamina, Peru</u> | | | | | | | | | |
| | Material mined (100%) | ('000 tonnes) | 29,740 | 29,917 | 28,317 | 24,428 | 29,034 | 111,696 | 124,159 |
| | Sulphide ore milled (100%) | ('000 tonnes) | 7,196 | 7,581 | 7,930 | 7,841 | 8,033 | 31,385 | 30,461 |
| | Average head grades | | | | | | | | |
| | - Copper | (%) | 1.45% | 1.22% | 1.41% | 1.10% | 1.17% | 1.24% | 1.40% |
| | - Zinc | (%) | 0.88% | 0.87% | 0.65% | 1.25% | 1.46% | 1.07% | 0.75% |
| | | | | | | | | | |
| | Production | | | | | | | | |
| | Payable copper | ('000 tonnes) | 29.1 | 29.0 | 34.1 | 24.2 | 26.4 | 113.7 | 124.2 |
| | Payable zinc | (tonnes) | 12,638 | 13,585 | 10,970 | 20,665 | 27,793 | 73,013 | 40,279 |
| | Payable silver | ('000 ounces) | 808 | 713 | 736 | 749 | 934 | 3,132 | 3,174 |
| | Payable molybdenum | (tonnes) | 538 | 719 | 768 | 288 | 493 | 2,268 | 2,515 |
| | | | | | | | | | |
| | Sales | | | | | | | | |
| | Payable copper | ('000 tonnes) | 25.6 | 33.9 | 35.3 | 25.0 | 20.7 | 114.9 | 122.3 |
| | Payable zinc | (tonnes) | 7,638 | 14,224 | 13,853 | 15,479 | 31,914 | 75,470 | 38,369 |
| | Payable silver | ('000 ounces) | 505 | 713 | 623 | 707 | 645 | 2,688 | 2,737 |
| | Payable molybdenum | (tonnes) | 627 | 719 | 808 | 591 | 480 | 2,598 | 2,613 |
| | | | | | | | | | |
| <u>Cannington, Australia</u> | | | | | | | | | |
| | Material mined | ('000 tonnes) | 496 | 428 | 506 | 732 | 717 | 2,383 | 3,092 |
| | Ore milled | ('000 tonnes) | 589 | 478 | 478 | 704 | 688 | 2,348 | 3,020 |
| | | | | | | | | | |

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| | | | | | | | | | |
|--|-------------------------------|---------------|--------|--------|--------|--------|--------|---------|---------|
| | Average head grades | | | | | | | | |
| | - Silver | (g/t) | 462 | 423 | 360 | 477 | 493 | 304 | 345 |
| | - Lead | (%) | 10.9% | 11.6% | 8.8% | 10.5% | 10.3% | 10.3% | 10.3% |
| | - Zinc | (%) | 4.1% | 3.6% | 3.1% | 3.6% | 3.0% | 3.3% | 3.7% |
| | | | | | | | | | |
| | Production | | | | | | | | |
| | Payable silver | ('000 ounces) | 7,503 | 5,714 | 4,805 | 9,160 | 9,426 | 29,105 | 38,447 |
| | Payable lead | (tonnes) | 55,507 | 48,977 | 36,454 | 62,974 | 62,409 | 210,814 | 266,321 |
| | Payable zinc | (tonnes) | 14,926 | 10,426 | 8,806 | 15,095 | 11,355 | 45,682 | 68,779 |
| | | | | | | | | | |
| | Sales | | | | | | | | |
| | Payable silver | ('000 ounces) | 8,516 | 5,010 | 6,637 | 8,331 | 10,352 | 30,330 | 38,627 |
| | Payable lead | (tonnes) | 62,787 | 39,694 | 51,521 | 56,726 | 66,411 | 214,352 | 265,315 |
| | Payable zinc | (tonnes) | 20,121 | 6,346 | 12,315 | 11,585 | 14,888 | 45,134 | 65,119 |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | <u>Olympic Dam, Australia</u> | | | | | | | | |
| | Material mined (a) | ('000 tonnes) | 2,002 | 2,178 | 2,030 | 2,103 | 2,255 | 8,566 | 8,219 |
| | Ore milled | ('000 tonnes) | 2,517 | 2,043 | 2,182 | 2,117 | 2,272 | 8,614 | 9,635 |
| | Average copper grade | (%) | 2.10% | 2.10% | 2.21% | 1.96% | 1.93% | 2.06% | 2.19% |
| | Average uranium grade | kg/t | 0.55 | 0.57 | 0.58 | 0.59 | 0.58 | 0.58 | 0.61 |
| | | | | | | | | | |
| | Production | | | | | | | | |
| | Copper cathode (ER) | ('000 tonnes) | 50.5 | 38.4 | 35.4 | 50.2 | 44.1 | 168.1 | 186.4 |
| | Copper cathode (EW) | ('000 tonnes) | 4.1 | 3.2 | 4.3 | 3.4 | 3.5 | 14.4 | 17.9 |
| | Uranium oxide concentrate | (tonnes) | 865 | 793 | 822 | 883 | 988 | 3,486 | 3,936 |
| | Refined gold | (fine ounces) | 27,636 | 24,111 | 16,199 | 22,661 | 28,689 | 91,660 | 107,546 |
| | Refined silver | ('000 ounces) | 238 | 198 | 145 | 196 | 275 | 814 | 884 |
| | | | | | | | | | |
| | | | | | | | | | |

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| | | | | | | | | | | |
|--------------------------|---------------------------|---|--------|--------|--------|--------|--------|--|--------|---------|
| | Sales | | | | | | | | | |
| | Copper cathode (ER) | ('000 tonnes) | 49.0 | 41.6 | 33.7 | 51.6 | 45.2 | | 172.1 | 185.5 |
| | Copper cathode (EW) | ('000 tonnes) | 4.1 | 3.5 | 2.7 | 4.6 | 4.4 | | 15.2 | 19.3 |
| | Uranium oxide concentrate | (tonnes) | 1,183 | 620 | 1,009 | 1,043 | 646 | | 3,318 | 4,341 |
| | Refined gold | (fine ounces) | 27,375 | 23,233 | 18,404 | 22,983 | 27,589 | | 92,209 | 102,236 |
| | Refined silver | ('000 ounces) | 320 | 188 | 157 | 183 | 294 | | 822 | 896 |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | (a) | Material mined refers to run of mine ore mined and hoisted. | | | | | | | | |
| | | | | | | | | | | |
| Pinto Valley, USA | | | | | | | | | | |
| | Production | | | | | | | | | |
| | Copper cathode (EW) | ('000 tonnes) | 2.0 | 1.9 | 1.9 | 1.9 | 1.9 | | 7.6 | 8.2 |
| | | | | | | | | | | |
| | Sales | | | | | | | | | |
| | Copper cathode (EW) | ('000 tonnes) | 2.2 | 1.6 | 1.6 | 1.5 | 2.5 | | 7.2 | 8.6 |
| | | | | | | | | | | |

| | | | | | | | | | | |
|---|----------------------|---------------|---------------|-------|-------|-------|-------|------------|-------|-------|
| PRODUCTION AND SHIPMENT REPORT | | | | | | | | | | |
| | | | QUARTER ENDED | | | | | YEAR ENDED | | |
| | | | JUNE | SEPT | DEC | MAR | JUNE | JUNE | JUNE | |
| | | | 2006 | 2006 | 2006 | 2007 | 2007 | 2007 | 2006 | |
| DIAMONDS AND SPECIALTY PRODUCTS | | | | | | | | | | |
| BHP Billiton attributable production and sales unless otherwise stated. | | | | | | | | | | |
| | | | | | | | | | | |
| DIAMONDS | | | | | | | | | | |
| Ekati™, Canada | | | | | | | | | | |
| | Ore Processed (100%) | ('000 tonnes) | 1,181 | 1,199 | 1,100 | 1,046 | 1,194 | | 4,539 | 4,296 |
| | | | | | | | | | | |
| | Production | ('000 carats) | 583 | 487 | 937 | 889 | 911 | | 3,224 | 2,561 |
| | | | | | | | | | | |
| | | | | | | | | | | |

| FERTILISER | | | | | | | | | |
|---|---|---------------|-------|------|---|---|---|------|-------|
| Southern Cross Fertiliser Operations, Australia (a) | | | | | | | | | |
| | Production (b) | ('000 tonnes) | 141.3 | 84.3 | - | - | - | 84.3 | 861.3 |
| | Sales (b) | ('000 tonnes) | 304.4 | 41.6 | - | - | - | 41.6 | 901.5 |
| (a) | BHP Billiton completed the sale of Southern Cross Fertiliser operations on 1 August 2006. | | | | | | | | |
| (b) | Includes diammonium phosphate and monoammonium phosphate. | | | | | | | | |

| PRODUCTION AND SHIPMENT REPORT | | | | | | | | | |
|---|--------------|--|------|------|------|------|------|------|------|
| QUARTER ENDED | | | | | | | | | |
| YEAR ENDED | | | | | | | | | |
| JUNE SEPT DEC MAR JUNE JUNE JUNE | | | | | | | | | |
| 2006 2006 2006 2007 2007 2007 2006 | | | | | | | | | |
| STAINLESS STEEL MATERIALS | | | | | | | | | |
| BHP Billiton attributable production and sales unless otherwise stated. | | | | | | | | | |
| ('000 tonnes) | | | | | | | | | |
| NICKEL | | | | | | | | | |
| CMSA, Colombia | | | | | | | | | |
| | Production | | 12.8 | 12.7 | 12.8 | 12.8 | 12.7 | 51.0 | 51.5 |
| | Sales | | 13.6 | 11.7 | 14.4 | 12.4 | 12.5 | 51.0 | 51.3 |
| Yabulu, Australia | | | | | | | | | |
| | Production | | | | | | | | |
| | Nickel metal | | 4.3 | 7.3 | 7.5 | 8.0 | 9.3 | 32.1 | 23.3 |
| | Cobalt | | 0.2 | 0.3 | 0.5 | 0.4 | 0.5 | 1.7 | 1.0 |
| | Sales | | | | | | | | |
| | Nickel metal | | 4.9 | 6.0 | 7.2 | 7.1 | 9.6 | 29.9 | 24.7 |
| | Cobalt | | 0.3 | 0.4 | 0.4 | 0.4 | 0.5 | 1.7 | 1.4 |
| Nickel West, Australia | | | | | | | | | |
| | Production | | | | | | | | |
| | | | 9.6 | 11.1 | 12.4 | 12.9 | 13.2 | 49.6 | 38.4 |

| | | | | | | | | | | |
|---|--|--|---------------|--------|--------|--------|--------|--|------------|---------|
| | Nickel contained in finished matte | | | | | | | | | |
| | Nickel metal | | 14.9 | 13.4 | 15.6 | 12.1 | 12.5 | | 53.6 | 61.7 |
| | Nickel production (a) | | 24.5 | 24.5 | 28.0 | 25.0 | 25.7 | | 103.2 | 100.1 |
| | Sales | | | | | | | | | |
| | Nickel contained in finished matte | | 7.9 | 9.3 | 13.5 | 9.9 | 15.1 | | 47.8 | 38.6 |
| | Nickel metal (b) | | 15.8 | 12.9 | 14.3 | 14.2 | 11.5 | | 52.9 | 62.3 |
| | Nickel sales (a) | | 23.7 | 22.2 | 27.8 | 24.1 | 26.6 | | 100.7 | 100.9 |
| (a) | In addition to the production and sales reported above, Nickel West also produced and sold 0.9 kt nickel in concentrate during the | | | | | | | | | |
| | year ended June 2007 (1.2 kt in June 2006). | | | | | | | | | |
| PRODUCTION AND SHIPMENT REPORT | | | | | | | | | | |
| | | | QUARTER ENDED | | | | | | YEAR ENDED | |
| | | | JUNE | SEPT | DEC | MAR | JUNE | | JUNE | JUNE |
| | | | 2006 | 2006 | 2006 | 2007 | 2007 | | 2007 | 2006 |
| IRON ORE | | | | | | | | | | |
| BHP Billiton attributable production and sales unless otherwise stated. | | | | | | | | | | |
| ('000 tonnes) | | | | | | | | | | |
| IRON ORE (a) | | | | | | | | | | |
| <u>Pilbara, Australia</u> | | | | | | | | | | |
| | Production | | | | | | | | | |
| | Mt Newman Joint Venture | | 6,490 | 7,394 | 7,536 | 6,711 | 7,665 | | 29,306 | 24,774 |
| | Goldsworthy Joint Venture | | 1,808 | 806 | 84 | 142 | 195 | | 1,227 | 6,241 |
| | Area C Joint Venture | | 5,401 | 4,821 | 5,334 | 4,853 | 5,078 | | 20,086 | 17,988 |
| | Yandi Joint Venture | | 8,854 | 8,504 | 9,106 | 8,277 | 9,661 | | 35,548 | 34,196 |
| | Jimblebar | | 1,607 | 1,490 | 1,449 | 1,177 | 1,341 | | 5,457 | 6,370 |
| | Total (BHP Billiton share) | | 24,160 | 23,015 | 23,509 | 21,160 | 23,940 | | 91,624 | 89,569 |
| | Total production (100%) | | 28,423 | 27,076 | 27,658 | 24,896 | 28,165 | | 107,795 | 105,375 |
| | Sales | | | | | | | | | |

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| | | | | | | | | | | |
|------------------------|----------------------------|---|--------|--------|--------|--------|--------|--|---------|---------|
| | Lump | | 6,092 | 6,429 | 5,856 | 5,193 | 5,753 | | 23,231 | 23,842 |
| | Fines | | 18,481 | 16,222 | 18,499 | 15,454 | 17,458 | | 67,633 | 66,222 |
| | Total (BHP Billiton share) | | 24,573 | 22,651 | 24,355 | 20,647 | 23,211 | | 90,864 | 90,064 |
| | Total sales (100%) | | 28,909 | 26,648 | 28,653 | 24,290 | 27,307 | | 106,898 | 105,667 |
| | (a) | Iron ore production and shipments are reported on a wet tonnes basis. | | | | | | | | |
| <u>Samarco, Brazil</u> | | | | | | | | | | |
| | Production | | 1,955 | 1,988 | 1,945 | 1,866 | 2,001 | | 7,800 | 7,503 |
| | Shipments | | 2,022 | 1,872 | 2,357 | 1,684 | 2,159 | | 8,072 | 7,609 |

| PRODUCTION AND SHIPMENT REPORT | | | | | | | | | | |
|---|-------------------------|---|-----|-----|-----|-----|-----|--|-------|-------|
| QUARTER ENDED | | | | | | | | | | |
| YEAR ENDED | | | | | | | | | | |
| JUNE | | | | | | | | | | |
| SEPT | | | | | | | | | | |
| DEC | | | | | | | | | | |
| MAR | | | | | | | | | | |
| JUNE | | | | | | | | | | |
| JUNE | | | | | | | | | | |
| 2006 | | | | | | | | | | |
| 2006 | | | | | | | | | | |
| 2006 | | | | | | | | | | |
| 2007 | | | | | | | | | | |
| 2007 | | | | | | | | | | |
| 2007 | | | | | | | | | | |
| 2006 | | | | | | | | | | |
| MANGANESE | | | | | | | | | | |
| BHP Billiton attributable production and sales unless otherwise stated. | | | | | | | | | | |
| ('000 tonnes) | | | | | | | | | | |
| MANGANESE ORE | | | | | | | | | | |
| <u>South Africa</u> | | | | | | | | | | |
| | Saleable production (a) | | 673 | 644 | 663 | 632 | 631 | | 2,570 | 2,300 |
| <u>Australia</u> | | | | | | | | | | |
| | Saleable production (a) | | 716 | 865 | 866 | 820 | 888 | | 3,439 | 2,980 |
| MANGANESE ALLOY | | | | | | | | | | |
| <u>South Africa</u> | | | | | | | | | | |
| | Saleable production (a) | | 109 | 91 | 105 | 112 | 115 | | 423 | 350 |
| <u>Australia</u> | | | | | | | | | | |
| | Saleable production (a) | | 44 | 60 | 66 | 64 | 49 | | 239 | 218 |
| | (a) | Shown on 100% basis. BHP Billiton interest in saleable production is 60%. | | | | | | | | |

| PRODUCTION AND SHIPMENT REPORT | | QUARTER ENDED | | | | | YEAR ENDED | |
|---|---|---------------|--------------|--------------|--------------|--------------|---------------|---------------|
| | | JUNE 2006 | SEPT 2006 | DEC 2006 | MAR 2007 | JUNE 2007 | JUNE 2007 | JUNE 2006 |
| METALLURGICAL COAL | | | | | | | | |
| BHP Billiton attributable production and sales unless otherwise stated. | | | | | | | | |
| ('000 tonnes) | | | | | | | | |
| METALLURGICAL COAL (a) | | | | | | | | |
| <u>Queensland, Australia</u> | | | | | | | | |
| | Production | | | | | | | |
| | <u>BMA</u> | | | | | | | |
| | Blackwater | 1,449 | 1,536 | 1,388 | 1,484 | 1,730 | 6,138 | 6,018 |
| | Goonyella | 1,986 | 1,892 | 1,296 | 1,896 | 2,268 | 7,352 | 7,267 |
| | Peak Downs | 858 | 1,202 | 1,161 | 1,076 | 1,045 | 4,484 | 4,389 |
| | Saraji | 794 | 682 | 893 | 883 | 939 | 3,397 | 2,634 |
| | Norwich Park | 675 | 631 | 677 | 745 | 797 | 2,850 | 2,662 |
| | Gregory Joint Venture | 712 | 714 | 691 | 394 | 663 | 2,462 | 2,610 |
| | BMA total | 6,474 | 6,657 | 6,106 | 6,478 | 7,442 | 26,683 | 25,580 |
| | | | | | | | | |
| | <u>BHP Mitsui Coal (b)</u> | | | | | | | |
| | South Walker Creek | 850 | 873 | 782 | 785 | 982 | 3,422 | 3,049 |
| | Poitrel (c) | - | - | 91 | 282 | 1,065 | 1,438 | - |
| | BHP Mitsui Coal total | 850 | 873 | 873 | 1,067 | 2,047 | 4,860 | 3,049 |
| | <u>Queensland total</u> | <u>7,324</u> | <u>7,530</u> | <u>6,979</u> | <u>7,545</u> | <u>9,489</u> | <u>31,543</u> | <u>28,629</u> |
| | | | | | | | | |
| | Shipments | | | | | | | |
| | Coking coal | 5,798 | 5,190 | 5,040 | 5,368 | 5,684 | 21,282 | 20,686 |
| | Weak coking coal | 1,444 | 1,600 | 1,749 | 1,710 | 1,804 | 6,863 | 5,359 |
| | Thermal coal | 581 | 344 | 502 | 419 | 854 | 2,119 | 2,045 |
| | Total | 7,823 | 7,134 | 7,291 | 7,497 | 8,343 | 30,265 | 28,090 |
| | | | | | | | | |
| (a) | Metallurgical coal production is reported on the basis of saleable product. Production figures include some thermal coal. | | | | | | | |

| | | | | | | | | | | |
|-----------------------------|---|--|-------|-------|-------|-------|-------|--|-------|-------|
| (b) | Shown on 100% basis. BHP Billiton interest in saleable production is 80%. | | | | | | | | | |
| (c) | Poitrel was commissioned during the December 2006 quarter. | | | | | | | | | |
| <u>Illawarra, Australia</u> | | | | | | | | | | |
| Production | | | 1,900 | 1,717 | 1,987 | 1,539 | 1,643 | | 6,886 | 7,014 |
| Shipments | | | | | | | | | | |
| Coking coal | | | 1,292 | 1,366 | 1,583 | 1,624 | 1,724 | | 6,297 | 5,447 |
| Thermal coal | | | 136 | 188 | 280 | 175 | 288 | | 931 | 935 |
| Total | | | 1,428 | 1,554 | 1,863 | 1,799 | 2,012 | | 7,228 | 6,382 |

| PRODUCTION AND SHIPMENT REPORT | | | QUARTER ENDED | | | | | YEAR ENDED | | |
|---|--|--|---------------|--------|--------|--------|--------|------------|--------|--------|
| | | | JUNE | SEPT | DEC | MAR | JUNE | JUNE | JUNE | |
| | | | 2006 | 2006 | 2006 | 2007 | 2007 | 2007 | 2006 | |
| ENERGY COAL | | | | | | | | | | |
| BHP Billiton attributable production and sales unless otherwise stated. | | | | | | | | | | |
| ('000 tonnes) | | | | | | | | | | |
| <u>South Africa</u> | | | | | | | | | | |
| Production | | | 12,854 | 13,151 | 13,032 | 12,863 | 12,596 | | 51,642 | 51,948 |
| Sales | | | | | | | | | | |
| Export | | | 4,271 | 5,168 | 5,211 | 5,068 | 5,218 | | 20,665 | 21,638 |
| Local utility | | | 7,365 | 7,552 | 7,413 | 7,874 | 7,416 | | 30,255 | 29,956 |
| Inland | | | 253 | 255 | 227 | 259 | 310 | | 1,051 | 1,033 |
| Total | | | 11,889 | 12,975 | 12,851 | 13,201 | 12,944 | | 51,971 | 52,627 |
| <u>New Mexico, USA</u> | | | | | | | | | | |
| Production | | | | | | | | | | |
| Navajo Coal | | | 1,471 | 1,778 | 2,104 | 1,971 | 2,321 | | 8,174 | 8,266 |
| San Juan Coal | | | 2,420 | 1,689 | 1,767 | 1,135 | 2,315 | | 6,906 | 7,080 |
| Total | | | 3,891 | 3,467 | 3,871 | 3,106 | 4,636 | | 15,080 | 15,346 |
| Sales - local utility | | | 3,556 | 3,822 | 3,616 | 3,400 | 3,185 | | 14,023 | 14,506 |
| <u>Hunter Valley, Australia</u> | | | | | | | | | | |

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| | | | | | | | | | | |
|--------------------------------|----------------|--|-------|-------|-------|-------|-------|--|--------|-------|
| | Production | | 2,636 | 2,766 | 2,790 | 2,731 | 2,610 | | 10,897 | 9,146 |
| | Sales | | | | | | | | | |
| | Export | | 1,048 | 1,245 | 1,858 | 1,479 | 1,934 | | 6,516 | 5,197 |
| | Inland | | 1,475 | 1,031 | 1,005 | 1,168 | 909 | | 4,113 | 3,894 |
| | Total | | 2,523 | 2,276 | 2,863 | 2,647 | 2,843 | | 10,629 | 9,091 |
| Cerrejon Coal, Colombia | | | | | | | | | | |
| | Production | | 2,406 | 2,398 | 2,337 | 2,230 | 2,441 | | 9,406 | 9,316 |
| | Sales - export | | 2,387 | 2,336 | 2,323 | 2,446 | 2,401 | | 9,506 | 8,760 |

Further information on BHP Billiton can be found on our Internet site: www.bhpbilliton.com

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The BHP Billiton Group is headquartered in Australia

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned, thereunto duly authorized.

BHP Billiton Limited and BHP Billiton Plc

Date: 24 July 2007

By: Jane McAloon

Name: Jane McAloon
Title: Group Company Secretary